



## Recommended Settings for nano4

AirWave PaperWave Bio			
	Speed	Temperature	Air
9.7.1 / 7.1*	V4	120-130	08-10
9.8.3 / 8.3*	V4	120-130	30-32

from Serial-No. > N4 120250XXX please use the following:

AirWave PaperWave Bio			
	Speed	Temperature %	Air %
9.7.1 / 7.1*	V4	75-80	20-25
	V3	65-70	25-30
	V2	55-60	15-20
	V1	45-50	10-15
9.8.0 / 8.0*	V3	75-80	40-45
9.8.3 / 8.3*	V4		
	V3	75-80	45-50
	V2	65-70	30-45
	V1	55-60	35-40
9.8.4 / 8.4*	V3	75-80	75-80
9.8.4mini / 8.4 mini*	V3	75-80	85-95

The listed settings are recommendations to ensure a longer life of the machine by still good cushion results. Do not exceed these settings. But temperature and air volume can differ a little bit depending on field of application and environmental conditions.

**\* Use (white) distance ring for AirWave original lengths rolls  
(7.X and 8.X)**