Recommended Settings

for AirBoy nano4

Standard 20µm / ClimaFilm-50			
	Speed	**Temperature**	**Air**
9.7.1 / 7.1*	V4	120-130	06-08
9.8.3 / 8.3*	V4	120-130	32-34

from Serial-No. > N4 120250XXX please use the following:

Standard 20µm / ClimaFilm-50			
	Speed	**Temperature %**	**Air %**
9.7.1 / 7.1*	V4	60-65	13-15
	V3	50-55	10-13
	V2	45-50	10
	V1		
9.8.3 / 8.3*	V4	60-65	70-75
	V3	50-55	60-65
	V2	45-50	55-60
	V1	45-48	50-55

The listed settings are recommendations to ensure a longer life of the machine by still good cushion results. Do not exceed these settings. But temperature and air volume can differ a little bit depending on field of application and environmental conditions.

* Use (white) distance ring for AirWave original lengths rolls (7.X and 8.X)