



## Recommended settings

### Standard HDPE, ESD, ClimaFilm-50 (20µm)

Air cushion type	Temperature [°C]	Air volume [%]
7.1	170-180	30-35
7.2	170-180	30-34
7.3	170-180	36-40
7.4S	170-180	46-50
7.5S	170-180	70-74
8.0	170-180	90-95
8.1	170-180	80-85
8.2	170-180	60-65
8.3*	170-180	65-70
8.4*	170-180	80-85
8.5*	170-180	80-85
8.6*	170-180	80-85
8.7*	170-180	80-85
8.9* (MS20)	150	95-100
8.3 XL* (MS12)	120-130	100
8.4 XL* (MS10)	120-130	100

\* Guiding pins recommended

Please consider the recommended Blowing time "BT" for the cushion types

00: Type 7.1/7.2/8.1

01: Type 8.2/8.3/8.3 S/8.3 XL/8.3 XXL/8.4/8.5/8.6/8.7/8.9

02: Type 7.3

03: Type 7.4/7.5

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.

Approx. change of blade and PTFE belt			
	Blade	Ceramic Blade	PTFE belt (brown)
PaperWave Bio	1.500m	60.000	3.000m
Bio, Eco, SuperEco; ClimaFilm100	5.000m	-	20.000m
Standard, Flex, ESD, ClimaFilm50 (20µm)	15.000m	-	15.000m
Heavy Duty	2.500m	-	5.000m