



Recommended settings

PaperWave Bio

Air cushion type	Temperature [°C]	Air volume [%]
PaperWave-Bio: PaperWave-Bio can only be used with the knife (M2040000880) from AW2 from model 2019. <i>For smoother run and less machine stops we recommend the PaperWave Improvement Kit.</i>		
7.1 (MS20)	160-170	22-26
7.2 (MS20)	160-170	22-28
7.3 (MS20)	160-170	22-30
7.4S (MS20)	160-170	33-38
7.5S (MS20)	160-170	46-45
8.0 (MS20)	160-170	40-50
8.3 * (MS20)	160-170	70-75
8.4/8.4mini* (MS20)	170	95-100
8.6 * (MS20)	160-170	70-75

* Guiding pins recommended

Please consider the recommended Blowing time "BT" for the cushion types

00: Type 7.1/7.2/8.1

01: Type 8.2/8.3/8.3 S/8.3 XL/8.3 XXL/8.4/8.5/8.6/8.7/8.9

02: Type 7.3

03: Type 7.4/7.5

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.

Approx. change of blade and PTFE belt			
	Blade	Ceramic Blade	PTFE belt (brown)
PaperWave Bio	1.500m	60.000	3.000m
Bio, Eco, SuperEco; ClimaFilm100	5.000m	-	20.000m
Standard, Flex, ESD, ClimaFilm50 (20µm)	15.000m	-	15.000m
Heavy Duty	2.500m	-	5.000m