



Recommended settings

Bio (20µm)

Air cushion type	Temperature [°C]	Air volume [%]
7.1	90-100	30-35
7.2	90-100	30-34
7.3	90-100	36-40
7.4S	90-100	46-50
7.5S	90-100	70-74
8.1	90-100	80-85
8.2	90-100	60-65
8.3*	90-100	65-70
8.4*	90-100	80-85
8.5*	90-100	80-85
8.6*	90-100	80-85
8.3 XL* (MS12)	90-100	100

* Guiding pins recommended

Please consider the recommended Blowing time "BT" for the cushion types

00: Type 7.1/7.2/8.1

01: Type 8.2/8.3/8.3 S/8.3 XL/8.3 XXL/8.4/8.5/8.6/8.7/8.9

02: Type 7.3

03: Type 7.4/7.5

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.

Approx. change of blade and PTFE belt			
	Blade	Ceramic Blade	PTFE belt (brown)
PaperWave Bio	1.500m	60.000	3.000m
Bio, Eco, SuperEco; ClimaFilm100	5.000m	-	20.000m
Standard, Flex, ESD, ClimaFilm50 (20µm)	15.000m	-	15.000m
Heavy Duty	2.500m	-	5.000m