



## Recommended settings

### ClimaFilm-100 (20/25/35µm)

Air cushion type	Temperature [°C]	Air volume [%]
<b>ClimaFilm-100 (20µm)</b>		
7.1	120-130	30-35
8.3*	120-130	65-70
<b>ClimaFilm-100 (25µm)</b>		
7.1	140-150	30-35
8.3*	140-150	65-70
8.4 mini	140-150	85-100
<b>ClimaFilm-100 (35µm)</b>		
7.1	155-165	30-35
8.3*	155-165	70-80

\* Guiding pins recommended

Please consider the recommended Blowing time "BT" for the cushion types

00: Type 7.1/7.2/8.1

01: Type 8.2/8.3/8.3 S/8.3 XL/8.3 XXL/8.4/8.5/8.6/8.7/8.9

02: Type 7.3

03: Type 7.4/7.5

Approx. change of blade and PTFE belt			
	Blade	Ceramic Blade	PTFE belt (brown)
<b>PaperWave Bio</b>	1.500m	60.000	3.000m
<b>Bio, Eco, SuperEco; ClimaFilm100</b>	5.000m	-	20.000m
<b>Standard, Flex, ESD, ClimaFilm50 (20µm)</b>	15.000m	-	15.000m
<b>Heavy Duty</b>	2.500m	-	5.000m

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.